



S.p.A

TECHNOLOGIES And BRAKE SYSTEMS

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TO THE KIND ATTENTION OF THE FITTER

**OBJECT: INSTRUCTION FOR THE INSTALLATION
OF THE TAKEN OF FORCE AND THE
COMPRESSOR.**

1- DURING THE FIXING TO TAKE CARE THAT THE TAKEN OF FORCE'S BASE AND THE MOTOR'S BASE FIT TOGETHER PERFECTLY, SOMETIMES IT IS NECESSARY TO GRIND THE TAKEN OF FORCE BECAUSE ON THE MOTOR'S MONOBLOC THERE'S COULD BE REMAINDER FUSION MATERIAL.

2- TO APPLY ADHESIVE FOR GASKETS ON THE MONOBLOC AND PUT A GASKET, IF NECESSARY ADD A THICKNESS AND TO FINISH WITH A GASKET.

3- TO ADD GASKETS AND THICKNESS, SO AFTER TO HAVE SCREWED THE FIXING SCREW, THERE WILL BE A STROKE BETWEEN THE TWO GEARS OF APPROXIMATELY: **MIN 0,50mm. MAX 0,60mm**

4- TO VERIFY THAT BETWEEN THE TAKEN OF FORCE AND THE MOTOR' BEHIND AND UNDER SUPPORT IT COULD PASS A NOTEPAD.

5- FOR THE COUPLING OF THE COMPRESSOR AND THE TAKEN TO USE THE FURNISHED GASKET, ON THE BOTH SIDE TO APPLY ADHESIVE FOR GASKET.

- WHEN THE COMPRESSOR AND THE TAKEN OF FORCE ARE POSITIONED TO SCREW THE FURNISHED SCREWS.

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PHOTO:N°1



VIEW OF THE GASKETS IN EQUIPMENT TO PUT BETWEEN THE ENGINE AND THE PTO
BASE.(LEAVE A LOOSE BETWEEN THE GEARS OF PTO AND ENGINE IF NECESSARY
SUGGEST MIN. 0,50 mm MAX. 0,60 mm)

PHOTO:N°2



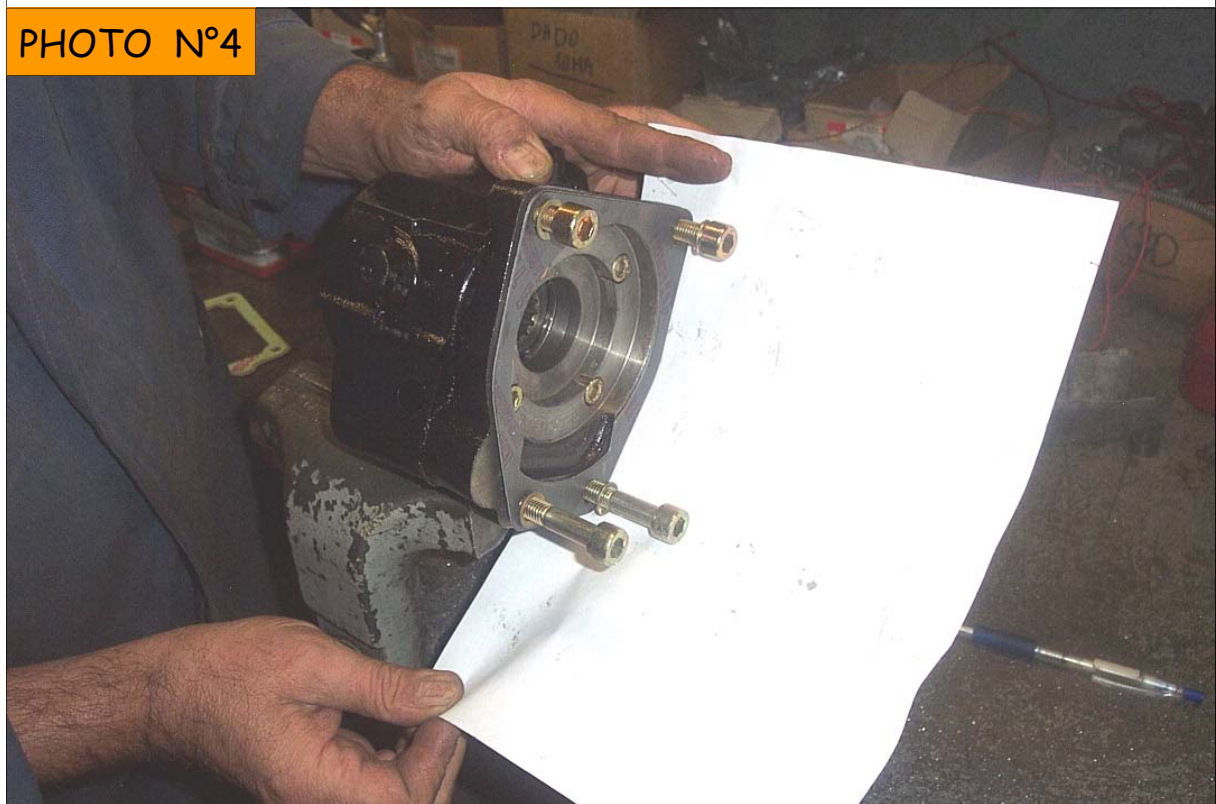
VIEW OF THE 3 GASKETS IN EQUIPMENT TO PUT BETWEEN THE PTO AND THE ENGINE.

PHOTO N°3



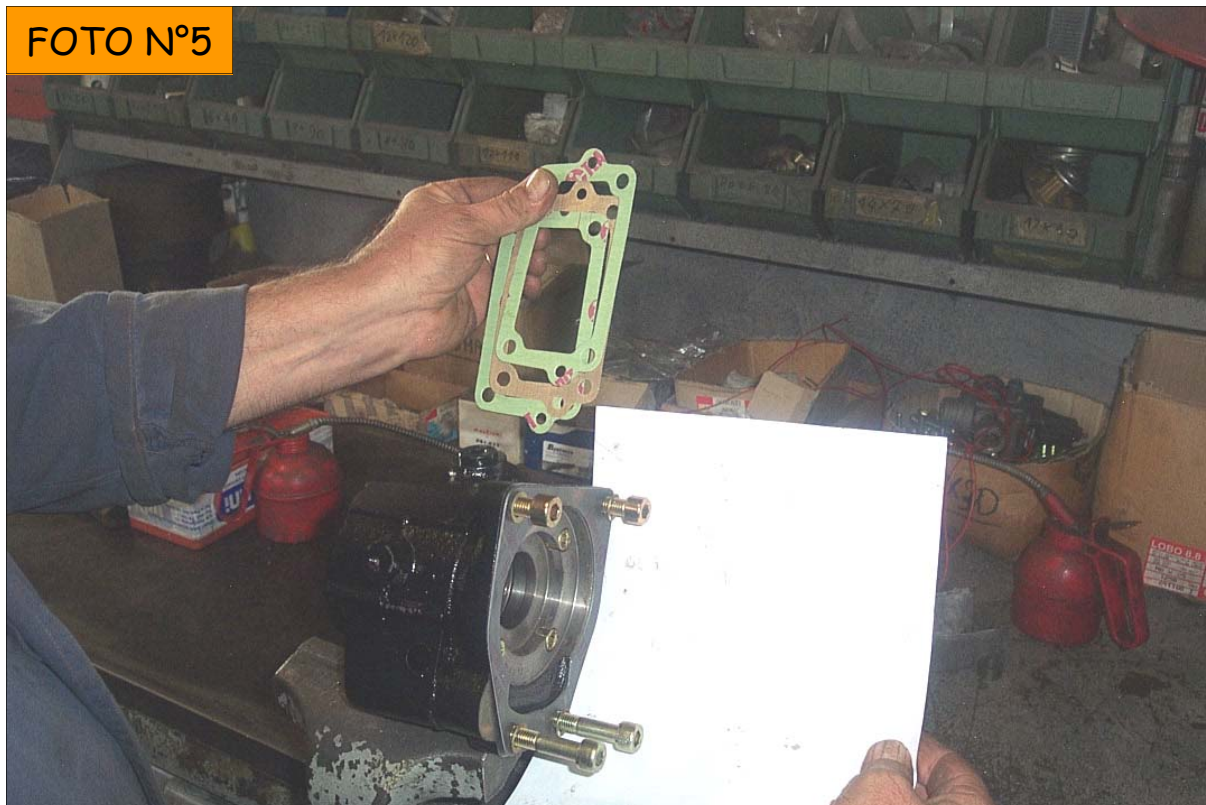
MAKE A LEVELLING ON THE PTO TO AVOID THE CONTACT WITH ANY PARTS OF THE ENGINE OF THE TRACTOR.

PHOTO N°4



AFTER THE MOUNTING OF THE 3 GASKETS AND THE PTO WITH THE ENGINE GEARS BE SURE THAT BETWEEN THEM DO NOT EXIST ANY INTERFERENCES. AFTER THE MOUNTING OF THE PTO PUT A SHEET OF BLOCK-NOTES, IF IT PASS JUST ENOUGH THE PTO WAS MOUNTED CORECTLY.

FOTO N°5



INTERPOSE THE THREE ENDOWMENT GASKETS BETWEEN THE MONOBLOCK AND THE PTO. AFTER FIXED THE PTO TO THE ENGINE VERIFY THAT A SHEET OF THE BLOCK NOTES GO THROUGH THE TWO CORPS. CHECK NO ONE CONTACT HAS TO BE. THEN THIGTEN WITH CAPACITY.



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